



Fifty Stairs

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From our Creative Director

As creative leader of EeStairs, my ambition has always been to collaborate as innovatively as possible with architects, interior designers and high-profile corporate and private clients to produce stairs with brilliantly expressed forms, materials and design details. The wide-ranging technical expertise of Dick Cluistra, who co-founded EeStairs with me in 1999, has been crucial to our success.

Increasingly our clients want to maximise the architectural impact a staircase can have on the appearance and functionality of their buildings. Which means that stair design and fabrication, right down to the smallest detail, is incredibly important. The staircase becomes an eye-catcher, a magic moment in the architecture. The stairs featured on these pages are testaments to this, and to the ambitions of our clients.

We are innovators by instinct, and our own engineers, designers and in-house software and materials specialists continue to develop sophisticated, and often unique, stair refinements. This means that our clients can trust in us that their original designs and specifications will be realised as stairs of superb architectural quality – and be a delight to use.

Our culture of excellence mirrors that of the many outstanding international designers and clients we collaborate with. Uniquely, our clients know that our own in-house experts control the entire design development, manufacturing and installation processes, guaranteeing the build quality of their staircases.

Three words capture the essence of the stairs we create for our clients: Beauty Between Levels.

Cornelis van Vlastuin
Co-Founder, Creative Director



Our BREEAM Outstanding HQ [NL]

Exponent of Excellence

EeStairs pursues excellence at three centres of operation: our headquarters and production complex at Barneveld in the Netherlands, an office and factory at Brantford, Ontario, 70 miles from the US border, and a design and client support office in the UK. Our production facilities operate to internationally recognised environmental and efficiency standards established by BREEAM, and we are ISO 9001 and ISO 14001 accredited.

The precise form, physical quality and performance of our stairs are primary concerns, which is why we have in-house teams of engineers, technologists and craftspeople. Our design support teams collaborate with clients to take original designs right through to the final design details, and the engineering and construction approvals. Our project managers also play important roles, monitoring projects from beginning to end, and we install stairs using our own experienced international installation teams.

Our production plants use high quality equipment, and our fabricators are divided into specialised teams – those who make the metal stair elements, and those who produce the wooden elements. Glass stair and balcony balustrades are fitted on site by our own installers, and wooden balustrades are made and fitted at our stair production plants. Every staircase is fully completed and checked for precise dimensional and geometric accuracy at our facilities, demounted, then transported and reassembled on site.

This in-house expertise benefits our international clients, who can discuss any aspect of the design or manufacture of their feature stairs directly with EeStairs at any point in the process, rather than having to deal with several separate consultants.



Outstanding Sustainability

EeStairs is committed to being a sustainable operation, and our headquarters and production facility at Barneveld was the first industrial unit in the Netherlands to be awarded BREEAM Outstanding certification for its sustainability – the highest rating.

To achieve BREEAM Outstanding, EeStairs addressed issues ranging from the best possible production and office efficiencies to detailed and effective support of biodiversity around the headquarters site. This led to 100% waste recycling, 93% management efficiency, 91% energy efficiency, 87% water use efficiency, and 81% effective land use and biodiversity support. These improvements include the availability of electric bikes for our staff, 748 solar panels, and the use of wood offcuts from our factory to fuel our heating units.

All of the wood we use in stair-making is FSC-certified and from sustainable species, and when we make stair prototypes we use wood rather than steel. Furthermore, we are making more stairs that are 100% wood and we use lower-pollution glues and paints in the process. Our other pollution reductions include the use of local raw material suppliers whenever possible to minimise transport distances, and we stock large quantities of raw materials, thereby reducing delivery cycles.

One of our latest efficiencies involves a welding robot, which makes our ultra-compact 1m2™ by EeStairs staircase automatically. And, where possible, we use recycled materials or low carbon materials in products such as NextGen™ by EeStairs and our groovEe™ by EeStairs balustrade system.

These improvements in sustainability, via BREEAM, are not static. The 'Ee' in EeStairs stands for Exponent of Excellence – which means we are committed to further improvements in the sustainability of our operation, and further reductions in our environmental impacts.



Community Connection

EeStairs values its place in the local communities where we work. We want local people to know what we do, and how we do it.

We are particularly keen to interest local youngsters in what we produce. And this is why we arrange school tours, during which they can safely try techniques such as welding, and watch stairs being made.

Sport is another way we connect with the community, by supplying kits to local teams. We also invite retirees to tour our facilities as a social activity, and hold Open Days to welcome other visitors.

One of our most important community initiatives involves working with a network of other businesses to provide in-house educational sessions: students who are studying engineering or materials can visit EeStairs and gain a Diploma that will support their school exam subjects. Among the projects they can take part in is the creation of a scaled-down 1m2™ by EeStairs staircase.

We also emphasise environmental sustainability: we invite groups of schoolchildren to come to our headquarters and, under supervision, use leftover materials to build small structures.

These kinds of activities, combined with our four-day 'school' sessions, increases students' interest in the engineering and craft of stairmaking – and we hope some of them will eventually join the team at EeStairs.

EeStairs + Residential

15	111 West 57th Street, New York [US] SHoP
19	160 Water Street, New York [US] Gensler
21	Barn at the Ahof, Landgoed Appel [NL] Flip Wentink Architecten
23	Creekside, California [US] KAA Design Group
25	Fairview Residence, Ontario [CA] Shean Architects
27	House in the Park, Ontario [CA] Superkül
29	Hudson Yards, New York [US] Diller Scofidio + Renfro + Ismael Leyva
31	OM Residence, Atlanta [US] Summerour Architects
33	Bel Air, Los Angeles [US] SPF:architects
35	Pierre Plantée, Saint-Tropez [FR] Peter Mikic Interiors
39	Residence, Flanders [BE] SAOTA + TKI / Pieter Laureys
41	Residence, Laren [NL] TKI / Pieter Laureys
43	Residence, Nantucket [US] Workshop/APD
45	The Vandewater, New York [US] INC
47	Toison D’Or, Brussels [BE] UNStudio + Wolterinck
49	Van Gaal, Amsterdam [NL] DIS Studio + Rappange & Partners Architecten



111 West 57th Street, New York [US]



EeStairs + SHoP





160 Water Street, New York [US]



EeStairs + Gensler



Barn at the Ahof, Landgoed Appel [NL]



EeStairs + Flip Wentink Architecten



Creelside, California [US]



EeStairs + KAA Design Group



Fairview Residence, Ontario [CA]



EeStairs + Shean Architects



House in the Park, Ontario [CA]



EeStairs + Superkül



Hudson Yards, New York [US]



EeStairs + Diller Scofidio + Renfro + Ismael Leyva





Bel Air, Los Angeles [US]



EeStairs + SPF:architects



Pierre Plantée, Saint-Tropez [FR]



EeStairs + Peter Mikic Interiors







Residence, Laren [NL]



EeStairs + TKI / Pieter Laureys



Residence, Nantucket [US]



EeStairs + Workshop/APD





Toison D'Or, Brussels [BE]



EeStairs + UNStudio + Wolterinck



Van Gaal, Amsterdam [NL]



EeStairs + DIS Studio + Rappange & Partners Architecten

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Ector Hoogstad Architecten
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Kingsway College, Toronto [CA]

Architecture Counsel
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Bureau Bouwtechniek + Simpson Haugh
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OZC, Tilburg [NL]

KAAN Architecten
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The Frick Collection, New York [US]

Selldorf Architects + Sciamè
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UMCG, Groningen [NL]

Wiegerinck
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V&A Museum, London [GB]

AL_A + Wates Group



Het Streek Lyceum, Ede [NL]



EeStairs + Ector Hoogstad Architecten



Kingsway College, Toronto [CA]

EeStairs + Architecture Counsel

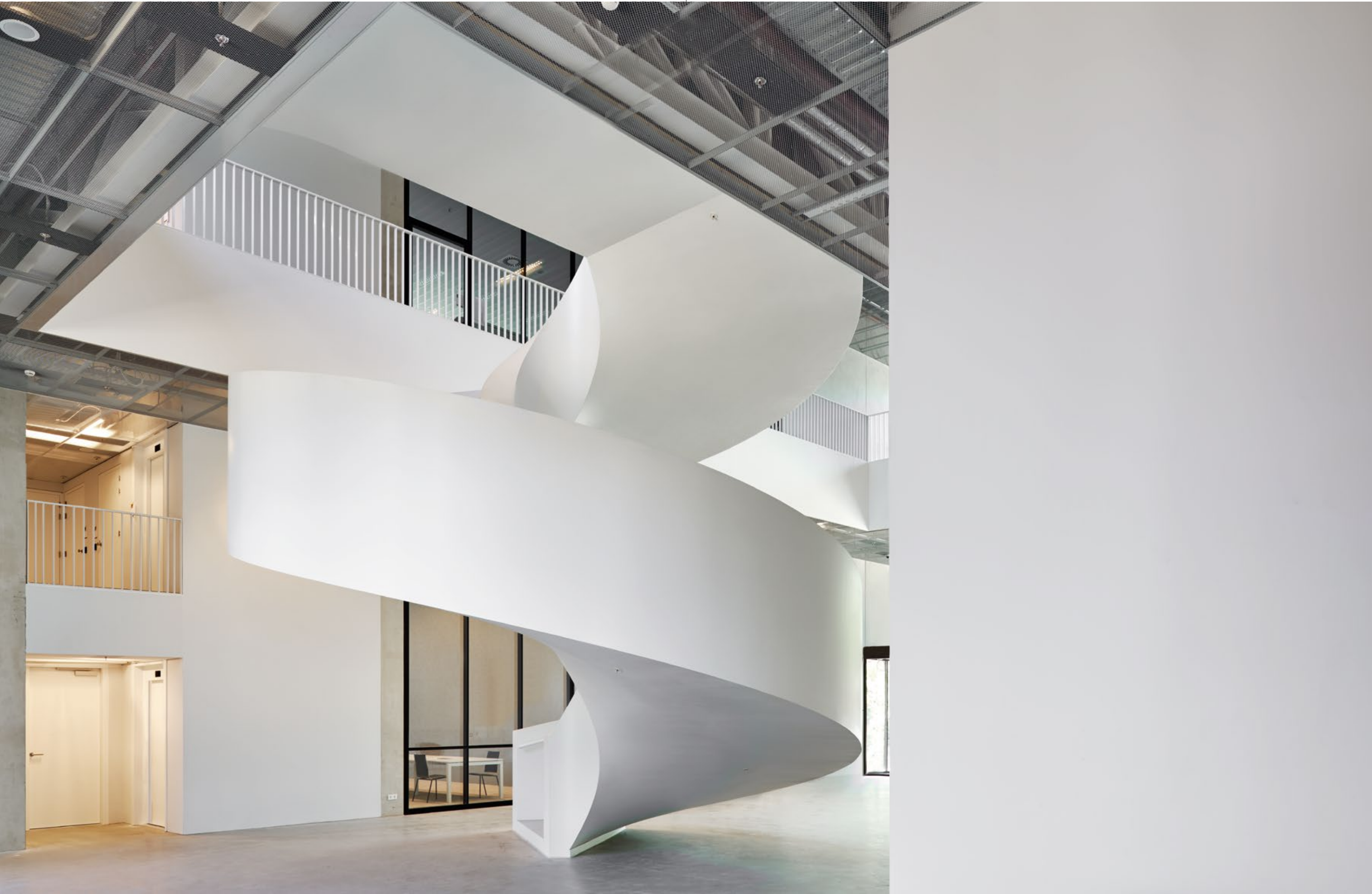




Koningin Elisabethzaal, Antwerpen [BE]



EeStairs + Bureau Bouwtechniek + Simpson Haugh





The Frick Collection, New York [US]



EeStairs + Selldorf Architects + Sciamè



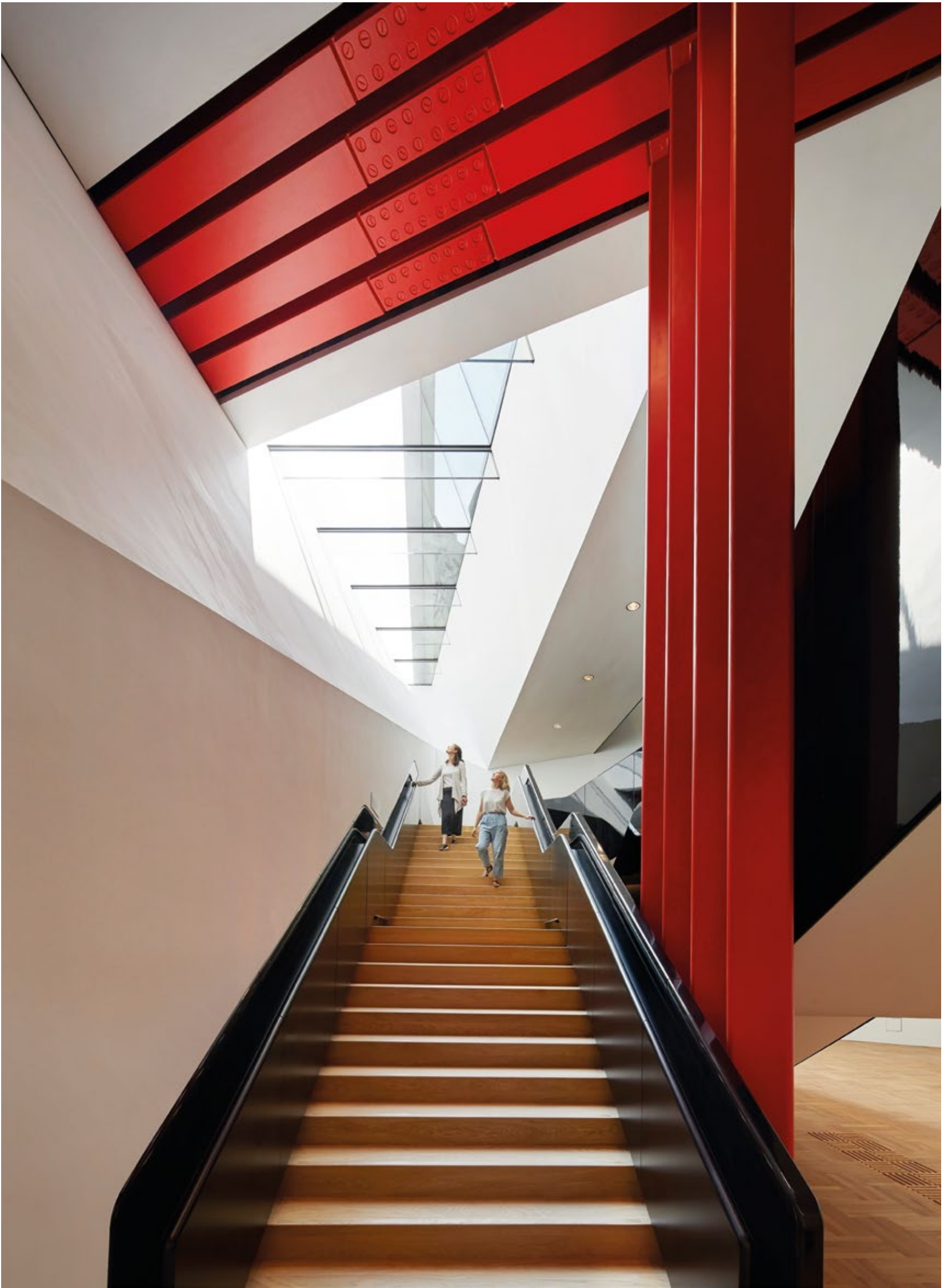
UMCG, Groningen [NL]



EeStairs + Wiegerinck



V&A Museum, London [GB]



EeStairs + AL_A + Wates Group

EeStairs + Office

71	100 Bishopsgate, London [GB] ID:SR Sheppard Robson + Brinkworth
73	Bata Shoe Factory, Ontario [CA] Dubbeldam Architecture + Design
75	Deutsche Bank, London [GB] tp bennett
79	Hanover Square, London [GB] Foster+Partners
83	Havenhuis, Antwerpen [BE] Zaha Hadid Architects + Bureau Bouwtechniek
87	Krinkels, Breda [NL] Paul de Ruiter Architects
89	L'Oréal, Paris [FR] Moatti - Rivière
91	Novartis Pharma, Rueil-Malmaison [FR] Quadri Fiore + Jim Clemes Associates
95	One Bank Street, London [GB] Canary Wharf Group + tp bennett
99	Schoonderwoerd, Bilthoven [NL] TKI / Pieter Laureys
101	Verstappen.com, Den Bosch [NL] Studio Milani
103	William Blair, London [GB] tp bennett





Bata Shoe Factory, Ontario [CA]



EeStairs + Dubbeldam Architecture + Design



Deutsche Bank, London [GB]



EeStairs + tp bennett









Havenhuis, Antwerpen [BE]



EeStairs + Zaha Hadid Architects + Bureau Bouwtechniek



Havenhuis, Antwerpen [BE]

EeStairs + Zaha Hadid Architects + Bureau Bouwtechniek



Krinkels, Breda [NL]



EeStairs + Paul de Ruiter Architects



L'Oréal, Paris [FR]



EeStairs + Moatti - Rivière





Novartis Pharma, Rueil-Malmaison [FR]



EeStairs + Quadri Fiore + Jim Clemes Associates





One Bank Street, London [GB]



EeStairs + Canary Wharf Group + tp bennett



Schoonderwoerd, Bilthoven [NL]



EeStairs + TKI / Pieter Laureys

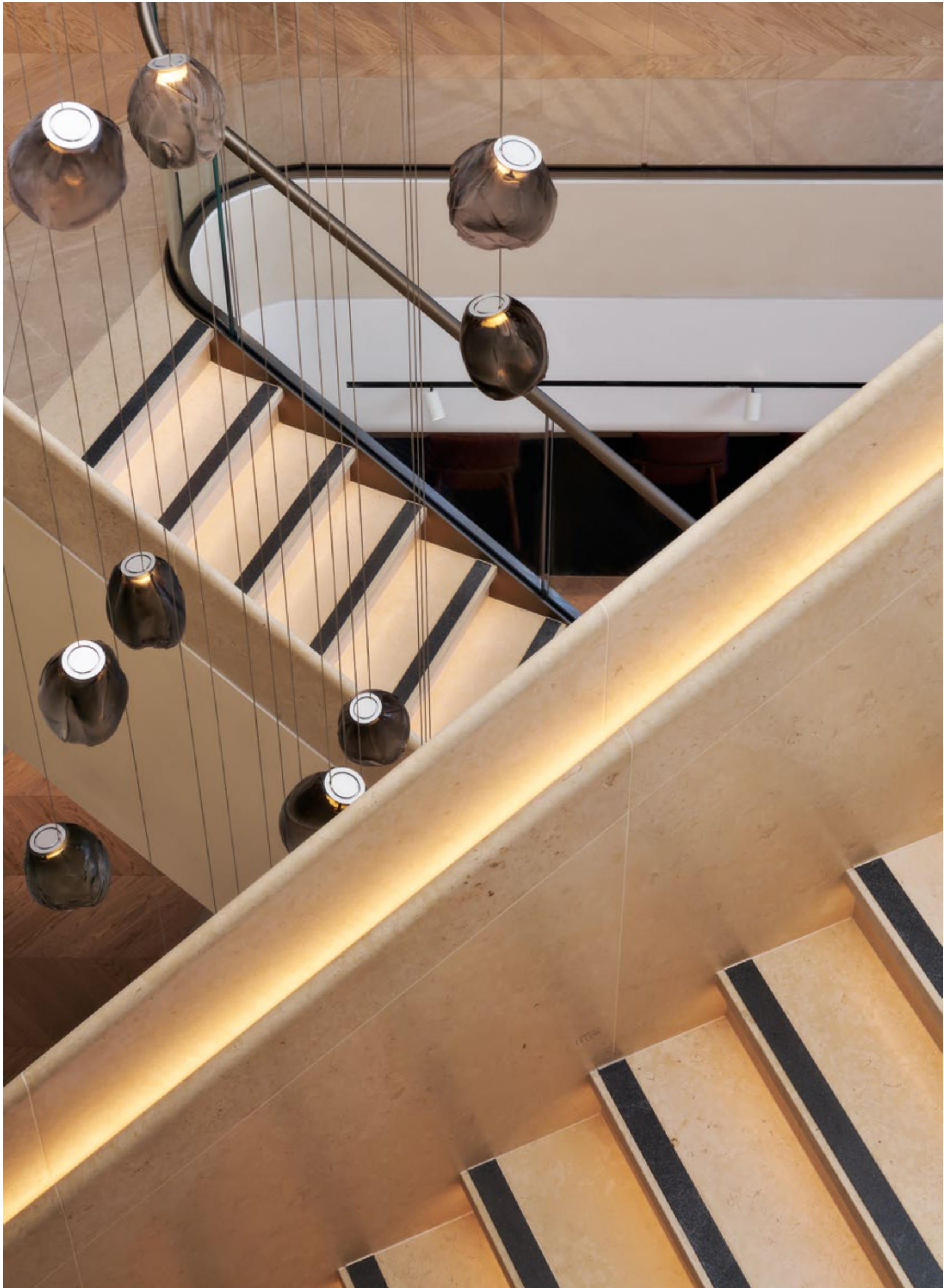


Verstappen.com, Den Bosch [NL]



EeStairs + Studio Milani





William Blair, London [GB]



EeStairs + tp bennett

EeStairs + Retail

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113	Emporio Armani, Amsterdam [NL] Caetshage Architectenbureau
115	Hermès Store, Toronto [CA] RDAI
117	Lacoste, London [GB] DesignLSM + Dillon Garis
119	Longchamp, Liege [BE] Marcel Boom
121	Lululemon, New York [US] BKA Architects
123	Samsung Experience Store, Toronto [CA] BDP Quadrangle
125	Victoria’s Secret, New York [US] L Brands





Carita, Paris [FR]



EeStairs + Le Studio REV



Emporio Armani, Amsterdam [NL]



EeStairs + Caetshage Architectenbureau



Hermès Store, Toronto [CA]



EeStairs + RDAI





Longchamp, Liege [BE]



EeStairs + Marcel Boom



Lululemon, New York [US]



EeStairs + BKA Architects



Samsung Experience Store, Toronto [CA]

EeStairs + BDP Quadrangle



Victoria's Secret, New York [US]



EeStairs + L Brands

EeStairs + Hospitality

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CitizenM, Bowery, New York [US]
Concrete + SBJ Group
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Hôtel Chais Monnet, Cognac [FR]
Ertim Architectes
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Hotel AKA NoMad, New York [US]
Lissoni & Partners
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Hôtel Tribe, Courbevoie [FR]
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One Blackfriars Hotel, London [GB]
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Pickering Casino, Ontario [CA]
Chris Dikeakos Architects
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The Set, New York [US]
Handel Architects





Hôtel Chais Monnet, Cognac [FR]



EeStairs + Ertim Architectes



Hotel AKA NoMad, New York [US]



EeStairs + Lissoni & Partners





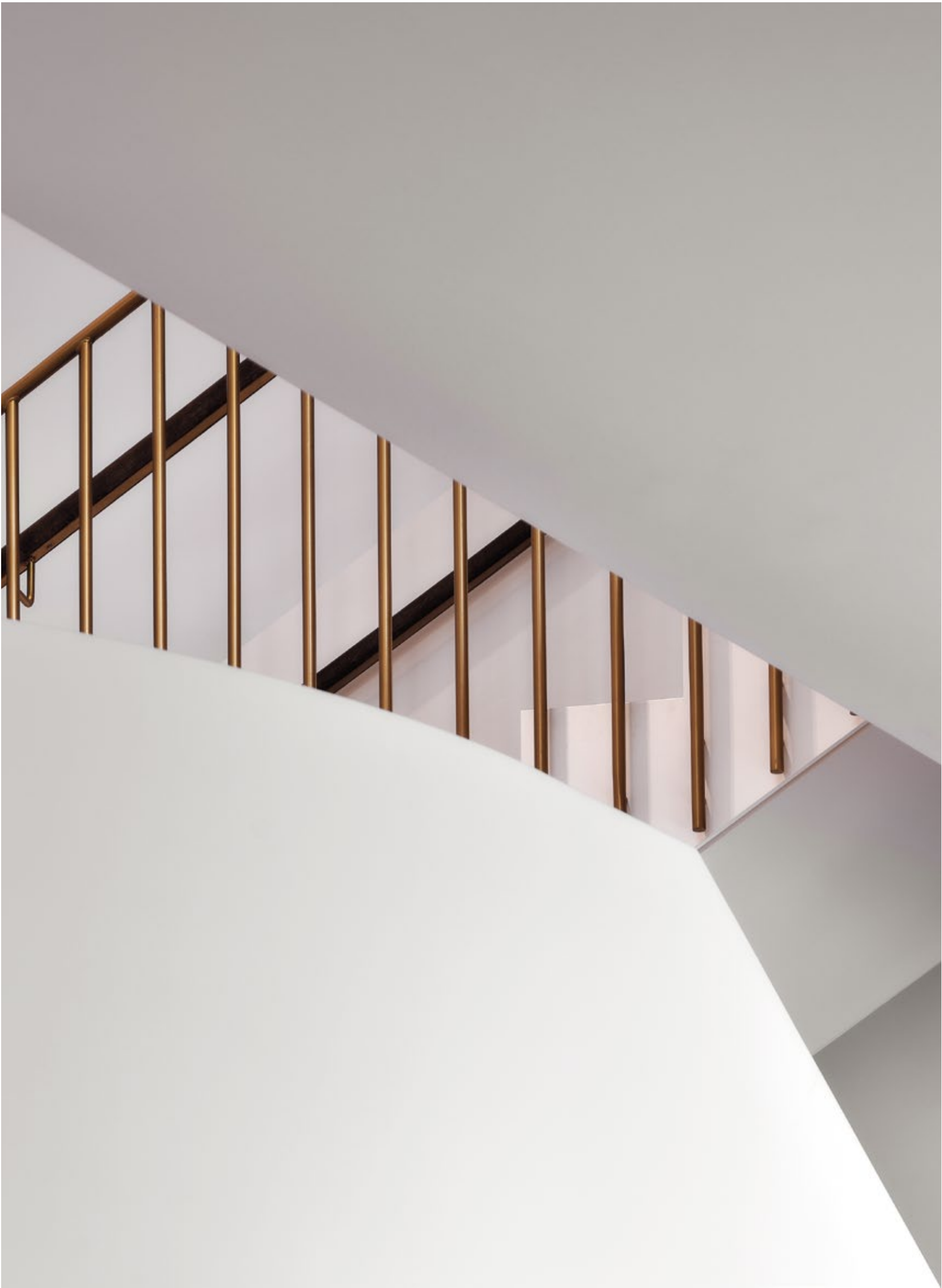
Hôtel Tribe, Courbevoie [FR]



EeStairs + SAS Tétris



One Blackfriars Hotel, London [GB]



EeStairs + Simpson Haugh + Powerstrip Studio



One Blackfriars Hotel, London [GB]

EeStairs + Simpson Haugh + Powerstrip Studio



Pickering Casino, Ontario [CA]



EeStairs + Chris Dikeakos Architects



The Set, New York [US]



EeStairs + Handel Architects



READY-TO-GO DESIGN

eestairs → go



Silent Stair System

EeStairsGo Products

EeStairs constantly searches for new and better ways to design, make, and install stairs – which demands innovation and a sharp focus on highly efficient design and production processes. This has led to our successful range of ready-to-install stair products, all patented or trademarked.

The three featured products here can be specified, ordered and paid for using our super-smart online configurators. They are user-friendly and, once the specifications have been entered, the configurators immediately send back a parametrically modelled design, accurate production drawings, BIM model, cost, delivery lead-time, and CO₂ footprint.

This means that our EeStairsGo products are truly ready-to-go – and great value too, because design, engineering, production, and payment are streamlined into the coordinated specification process. And there's an important extra cost saving: EeStairsGo staircases can be installed by tradespeople, without the need for specialist stair installation teams.

NextGen™ → Silent Stair System

Our award-winning quick-fit modular aluminium staircase system, which is stylish and virtually silent underfoot.

1m2™ → Space Saving Stairs

Discover new ways of living with our spiral staircase, beautifully and ergonomically designed to fit into the smallest spaces.

Clips™ → Quick-fit Design Railings

A railing system that uses a single continuous steel ribbon to form handrails and balusters, ensuring a sleek and aesthetically elegant appearance.



Silent Stair System



Silent Stair System

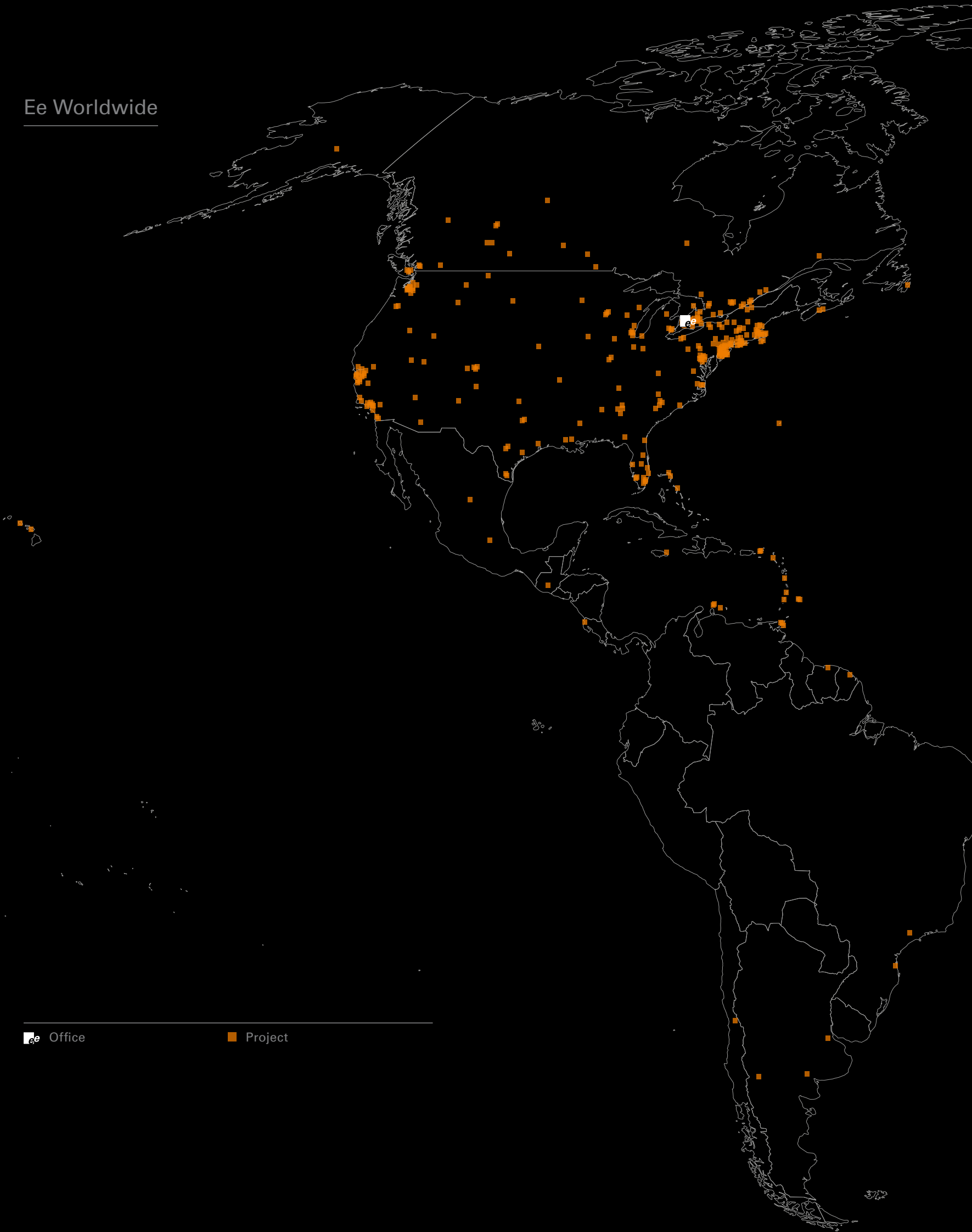




Quick-Fit Design Railings



Quick-Fit Design Railings



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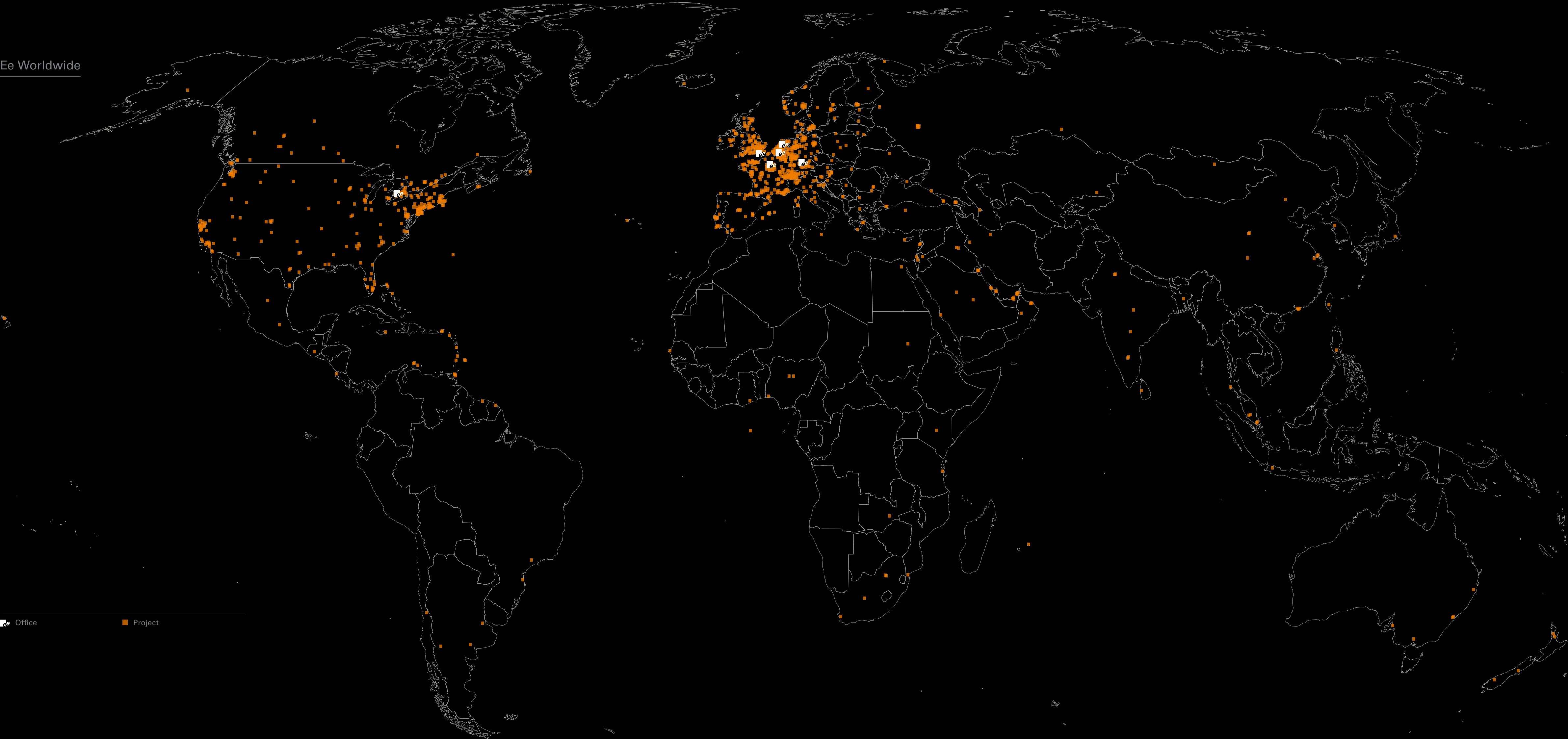
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